## The Model T Ford Club of America Operations Manual

Wheels Spokes (and felloes on earlier cars)	All wheels tight and axia/spindle
are tight	nuts cotter-keyed
Front wheel bearings — no play,	Lug nuts tight on demountable rims
good condition and greased	Checked tires for wear, weather
	cracks, rim cuts, etc.
Rear Axie	
Rear wheel nuts tight and secured with	Rear spring hangers (shackles)
cotter pins (use long wrench)	[4 (2 per side)]
Cotter keys (or lock washers,	• Rear spring perches to wheel flanges (backing
if holes not drilled) installed:	plates) [2 (1 per side)] No oli leaks at outer seals
<ul> <li>Rear spring to frame [4 required]</li> </ul>	Check differential gearcase oil level
	CURCK differentiating Segureras on sever
Other	
Lights functional	Rear view mirror(s)
Brake light (may not be original equipment,	Fire extinguisher
but recommended)	First Aid kit
Safety glass (strongly recommended)	Registration and Insurance Papers
Vehicle Data	
Year Body Style	Identification #License Plate #
Insurance Information	Police #
Company	Date of Expiration Policy #
Walver/Certification In consideration of my being permitted to employed by the host chapter and the Mode I inspected my vehicle as noted herein and I understantd the inspection items/listings of reliable but are not completely inclusive of all safety concerns. No warranty, guarantee or not America as to the absolute correctness or host club and the Model T Ford Club of America as to the absolute safety measured that all acceptable safety measured that all acceptable safety measures for safe operation The vehicle is properly titled and registered of certify that I have insurance coverage on the sequired in my state of residence.	ter my vehicle on the subject tour and all of the related activities of T Ford Club of America, I hereby certify that: I believe it to be readworthy. Contained on this form are compiled from sources believed to be ill areas and items that should be checked or that could cause representation is made by the host club or the Model T Ford Club r sufficiency of any representation contained in this listing and the rica assumes no responsibility in connection therewith, nor can it ures are contained in this listing or that inspection of other areas be required under particular or exceptional condition or circumit, as required by the state of my residence.  It is not the related activities and physical damage.
Walver/Certification In consideration of my being permitted to employed by the host chapter and the Mode I inspected my vehicle as noted herein and I understantd the inspection items/listings of reliable but are not completely inclusive of all safety concerns. No warranty, guarantee or not America as to the absolute correctness or host club and the Model T Ford Club of America as to the absolute safety measured that all acceptable safety measured that all acceptable safety measures for safe operation The vehicle is properly titled and registered I certify that I have insurance coverage on the safety measured in my state of residence.	ter my vehicle on the subject tour and all of the related activities of T Ford Club of America, I hereby certify that: I believe it to be roadworthy. Contained on this form are compiled from sources believed to be ill areas and items that should be checked or that could cause representation is made by the host club or the Model T Ford Club r sufficiency of any representation contained in this listing and the rica assumes no responsibility in connection therewith, nor can it ures are contained in this listing or that inspection of other areas be required under particular or exceptional condition or circumti, as required by the state of my residence.  The chapter officers, directors and members and the Model T members from any liability of any kind whatsoever as a result of
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MODELT SAFETY INSPECTION FORM		
As a participant on the Tour, hosted by the Chapter of the Model T Ford Club of America, you are required to inspect your car prior to being admitted to the tour. Please check each of the following with a ">" for yes, "N" for no, or and "NA" for not applicable. Please mail before the tour.		
Steering Steering wheel has minimal (less than 2") to no play Acceptable wear and minimal to no play in: • Radius rod (wish bone) to crankcase • Ball arm (pitman arm) to steering gear connecting rod (drag link) • Steering gear connecting rod (tie rod) to yoke ball • Spindle bolts (king pins) • Spindle connecting rod bolts  Cotter keys (or lock washers, if holes not drilled) installed in the following: • Radius rod (wish bone) to front ade [2 required] • Steering gear bracket to frame [3 required] • Ball arm (pitman arm) to steering post [1 required] • Steering gear connecting rod (tie rod)	Steering gear connecting rod (tie rod) to steering gear beil [2 required] Spindle connecting rod to spindles [2 (1 per spindle)] Spindle arms [2 (1 per spindle)] Spindle arms [2 (1 per spindle)] Front spring hangers (shackles) [4 (2 per side)] Front spring to frame [2 or 4 required, depending on year] Yoke ball [1 required] Safety-wire crankcase stude holding radius rod ball cap Gresse in steering gear case and steering gear bracket (also check gear post and pinion gears for wear) Check for play in steering gear case to steering gear	
Brakes Brake pedal (and, reverse pedal) bottom out before reaching floorboards Both rear wheels lock-up under hard braking	NOTE: Auxiliary brakes are highly recommended for stock cars and should be installed if car has an auxiliary transmission	
Emergency Brakes Hand brake sets securely before limit of its travel (check pawl and spring) and both rear wheels lock. Note: The hand brake must be able to hold the car with the engine running and should be able to hold the car on a moderate slope.	Cotter keys (or lock washers, if holes not drilled) installed on:  • Control shaft assy to frame [4 required]  • Brake shoe bolt [2 (1 per side)]  • Brake rods [4 (1 per end)]	
Engine/Power Train  Oil leaks — within acceptable limits  Gasoline leaks — none, when parked  (in-line shutoff valve recommended)  Cotter pins installed on:  • Carburetor rod [2 (1 per end)]  • Choke/carburetor adjustment rod  [1 at carburetor]	Commutator rod [2 (1 per end)] Crankcase arm to frame [4 (2 per side)] Low speed connector [2 (1 per end)] Universal ball cap [2 (top bolts)] — bottom two cap screws safety-wired together Fan bolt (on earlier cars)	